

MELT PRESSURE TRANSMITTERS IE SERIES WITH CURRENT OUTPUT AND PLc VERSION 4-20mA Output



The "IMPACT" series of Gefran, are pressure transmitters, without transmission fluid, for using in High temperature environment (350°C).

Medium pressure is transferred directly to the sensitive silicon element via a thick diaphragm.

Strain is transduced by a micro-worked silicon structure (MEMS).

The operating principle is piezoresistive.

"IMPACT" is Gefran's exclusive series of high-temperature pressure sensors that use the piezoresistive principle.

The main characteristic of "IMPACT" sensors is that they do not contain any transmission fluid.

The sensitive element, directly positioned behind the contact membrane, is realised in silicon through microprocessing techniques.

The micro structure includes the measurement membrane and piezoresistors.

The minimum deflection required by the sensitive element makes it possible to use very robust mechanics.

The process contact membrane can be up to 15 times thicker than the membrane used in traditional Melt sensors.

ADVANTAGES

- Total compatibility with the European RoHS Directive
- High strength
- Long life
- Working temperature: up to 350°C
- Excellent read stability over time
- Fast response time

MAIN FEATURES

- · Pressure ranges:
 - 0-100 to 0-1000 bar / 0-1500 to 0-15000 psi
- Accuracy: < ±0.25% FSO (H); < ±0.5% FSO (M)
- Standard threading 1/2-20UNF, M18x1.5
- · Other types of diaphragms are available on request
- Autozero function on board / external option
- 15-5 PH stainless steel diaphragm GTP coated

AUTOZERO FUNCTION

All signal variations in the absence of pressure can be eliminated by using the Autozero function.

This function is activated by closing a magnetic contact located on the transmitter electronics or by an external contact.

The procedure is allowed only at zero pressure.

The Autozero function should be activated ONLY when the sensor is completely installed on the system.

TECHNICAL SPECIFICATIONS

Accuracy (1)	H <±0.25%FSO
	M <±0.5%FSO
Resolution	16 Bit
Measurement range	0100 to 01000bar
	01500 to 015000psi
Maximum overpressure	2 x FS
(without degrading performances)	1.5 x FS above
,	700bar/10000psi
Measurement principle	Piezoresistive
Power supply	1330Vdc
Maximum current	23 mA
absorption	(40 mA with optional relay)
Output signal Full Scale FSO	20mA
Zero balance	4mA
(tollerance ± 0.25% FSO)	
Zero signals adjustment	"Autozero" function
(tollerance ± 0.25% FSO)	
Response time (1090% FSO)	8ms
Output noise (RMS 10-400Hz)	< 0.025% FSO
Calibration signal	80% FSO
Reverse polarity protection	YES
Compensated temperature range	0+85°C
housing	
Operating temperature range	-30+85°C
housing	
Storage temperature range housing	-40+125°C
Maximum diaphragm temperature	350°C / 660°F
Zero signal variation due to process	
temperature variation in range	< ± 1,2%FSO
(20-350°C)	
Full-scale signal variation due to pro-	
cess temperature variation in range	< ± 1%FSO
(20-350°C)	
Std contact diaphragm with process	15-5 PH GTP
Thermocouple (model IE2)	STD: type "J" (isolated junction)
	type "K" (on request)
Protection degree	IP65
(with 6-pole female connector)	
Electrical connection	Conn. 6-pin VPT07RA10-6PT
	(PT02A-10-6P)
	Conn. 8-pin (Binder) M16
	DIN/EN45326 (09-0173-00-08)

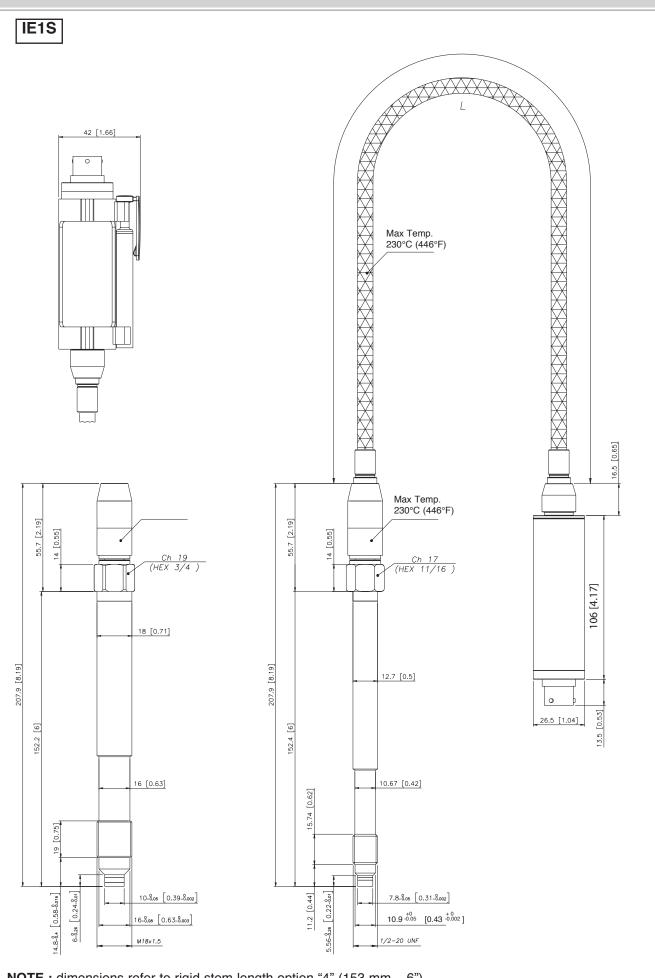
FSO = Full scale output

(1) BFSL method (Best Fit Straight Line): includes combined effects of Non-Linearity, Hysteresis and Repeatability.

MECHANICAL DIMENSIONS 42 [1.66] 42 [1.66] IE0 13.5 [0.53] 13.5 [0.53] 26.5 [1.04] 26.5 [1.04] 0 0 106 [4.17] 106 [4.17] max Temperat. 85°C (185°F) 56 [2.2] [2.2] 14 [0.55] 26 Ch 19 (HEX 3/4) <u>Ch 17</u> (HEX 11/16) 292.9 [11.53] 292.9 [11.53] 18 [0.71] 12.7 [0.5] 152.4 [6] 152.4 [6] 10.67 [0.42] 16 [0.63] 15.74 [0.62] [0.75]6-6.26 [0.24-6.01] 14.8-8.4 [0.58-8.016] 11.2 [0.44] 5.56-8.26 [0.22-8.01] 10-8.05 [0.39-8.002] 7.8-0.05 [0.31-0.002] 10.9 -0.05 [0.43 -0.002] 16-8.08 [0.63-8.003] M18x1.5 1/2-20 UNF

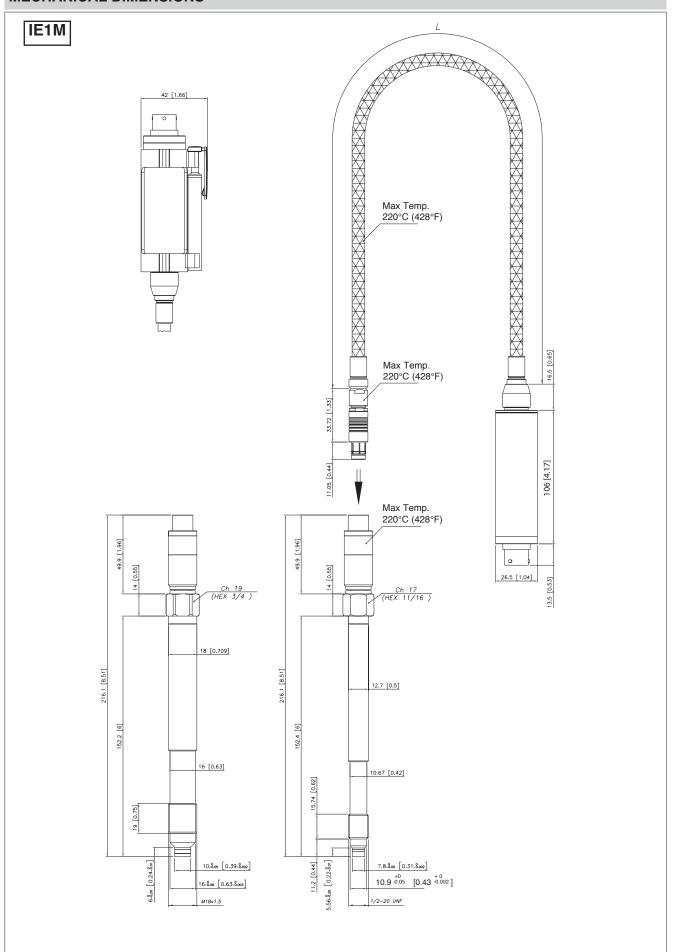
NOTE : dimensions refer to rigid stem length option "4" (153 mm - 6")

MECHANICAL DIMENSIONS



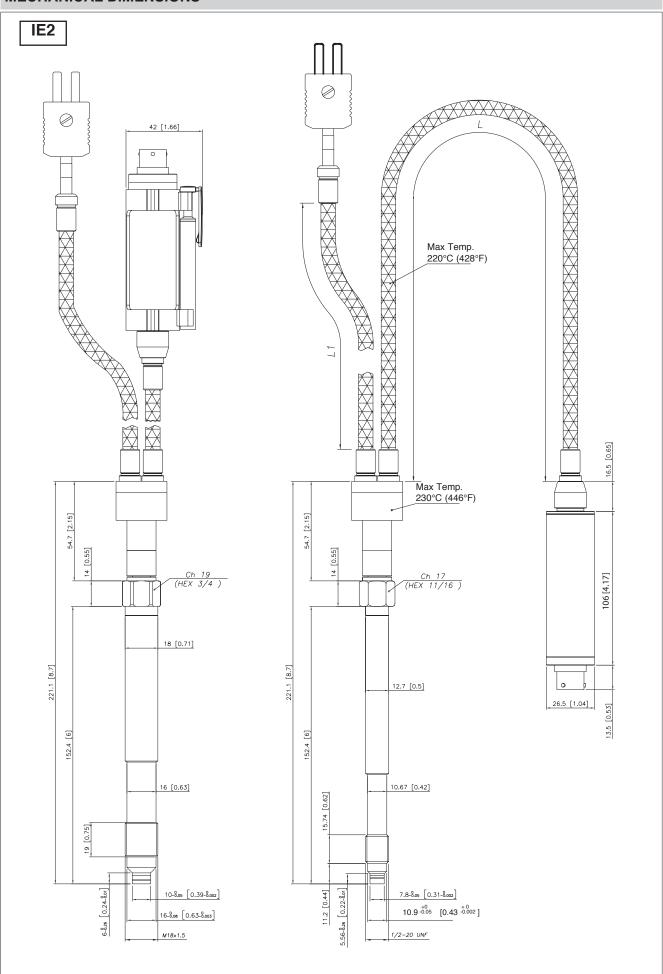
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SELF DIAGNOSTICS

Below the conditions detected by the sensor self-diagnostics:

- · Cut cable / device non connected / broken power supply, output <3.6mA
- · Broken primary element / pin detachment, output >21mA
- · Pressure above 200% of the span, output <3.6mA
- · Pressure below the -30% of the span related to the zero value, output <3.6mA
- · Voltage monitor in case of overvoltage/undervoltage/voltage variation in the electronics, output <3.6mA
- · Program sequence error, output <3.6mA
- · Overtemperature on the electronics, output <3.6mA
- · Error on the primary element output or on the first amplification stage, output <3.6mA

OPTIONAL RELAY OUTPUT FOR EXCESS PRESSURE PROTECTION

Safety relay characteristics:

· Activation threshold to be defined in the order code

Rated carry current: 1ARated voltage: 24Vdc ± 20%

· Switch accuracy: 2 x sensor accuracy

· Hysteresis: 2% FSO

SUPPLY	OUTPUT	RELAY STATUS
OFF	-	OPEN
ON	< X%fs	CLOSED
ON	> X%fs	OPEN
ON	output < 3,6mA	OPEN
ON	output > 21mA	OPEN

NAMUR COMPLIANCE

The sensors are tested according to Namur NE21 recommendations.

The same compatibility is valid for the NE43 Namur recommendation with the following sensor behaviour in case of breakdown:

- · Cut cable: breakdown information as the signal is <3,6mA
- · Device not connected: breakdown information as the signal is <3,6mA
- · Broken power-supply: breakdown information as the signal is <3,6mA

or in case of performance problems:

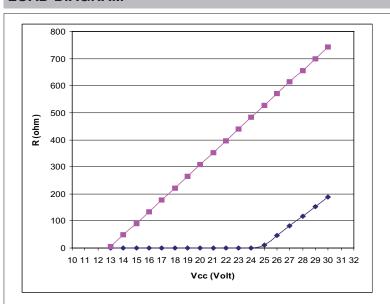
· most common failures on primary sensors: the signal goes to>21mA

Note: in all the remaining situations, the output signal is always included between 3,6 and 21mA.



Recommendation: the error level set by the customer (e.g. maximum pressure value) has to be inside the nominal range

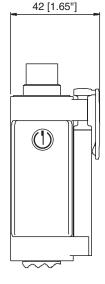
LOAD DIAGRAM



The diagram shows the optimum ratio between load and power supply for transmitters with 4...20mA output.

For correct function, use a combination of load resistance and voltage that falls within the two lines in the graph above.

AUTOZERO FUNCTION

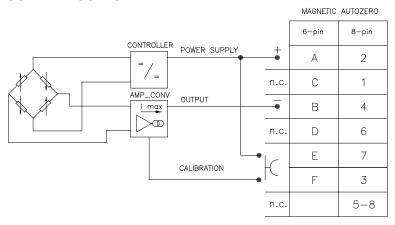


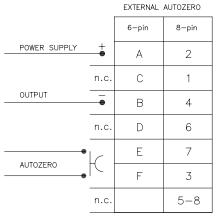
The Autozero function is activated through a magnetic contact (external magnet supplied with the sensor).

See the manual for a complete Autozero function explanation.

ELECTRICAL CONNECTIONS

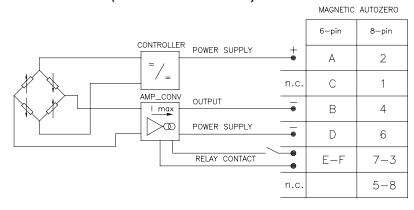
CURRENT OUTPUT

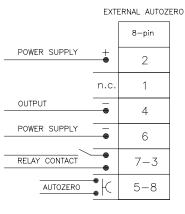




The cable shield is tied to connector via cable clamp

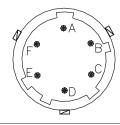
RELAY OUTPUT (6-8 PIN CONNECTOR)



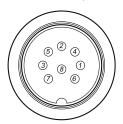


The cable shield is tied to connector via cable clamp

6 pin connector VPT07RA10-6PT2 (PT02A-10-6P)



8 pin connector (Binder) M16 DIN/EN45326 (09-0173-00-08)



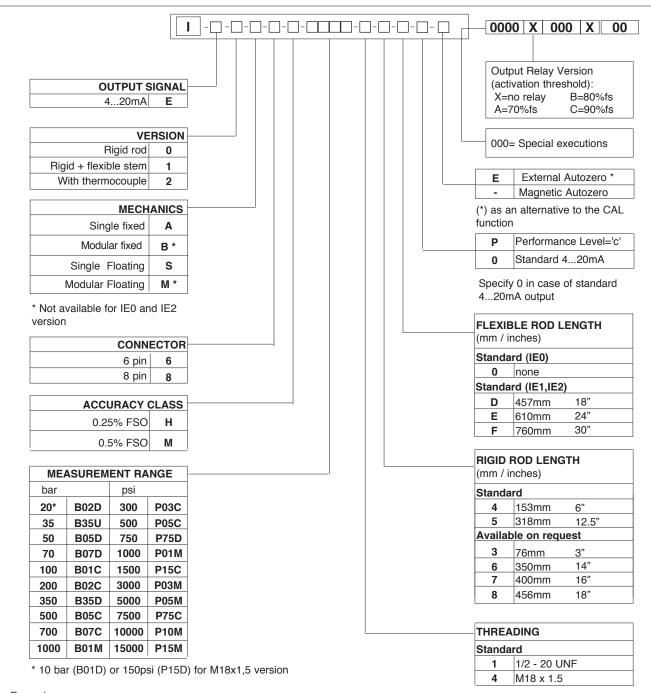
ACCESSORIES

Connectors 6-pin female connector (IP65 protection degree) 8-pin female connector	CON300 CON307
Extension cables 6-pin connector with 8m (25ft) cable 6-pin connector with 15m (50ft) cable 6-pin connector with 25m (75ft) cable 6-pin connector with 30m (100ft) cable	PCAV221 PCAV104 PCAV105 PCAV106
Accessories Mounting bracket Dummy plug for 1/2-20UNF Dummy plug for M18x1.5 Drill kit for 1/2-20UNF Drill kit for M18x1.5 Cleaning kit for 1/2-20UNF Cleaning kit for M18x1.5 Fixing pen clip Autozero pen	SF18 SC12 SC18 KF12 KF18 CT12 CT18 PKIT379 PKIT378

Conn.	Wire	
A-2	Red	
B-4	Black	
C-1	White	
D-6	Green	
E-7	Blue	
F-3	Orange	
5	Grey	
8	Pink	

Cable color code

ORDER CODE



Examples

IE1S-6-M-B07C-1-4-D-P

Melt pressure transducer without filling, 4...20mA output, 6-pin connector, 1/2-20 UNF threading, 700 bar pressure range, 0.5% precision level, 153 mm (6") rigid stem, 457 mm (18") flexible stem. Performance level='c'.

Sensors are manufactured in compliance with:

- EMC 2004/108/CE compatibility directive
- RoHS 2002/95/CE directive
- 2006/42/CE machinery directive

Electrical installation requirements and Conformity certificate are available on our web site: www.gefran.com

GEFRAN reserves the right to make any kind of design or functional modification at any moment without prior notice



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